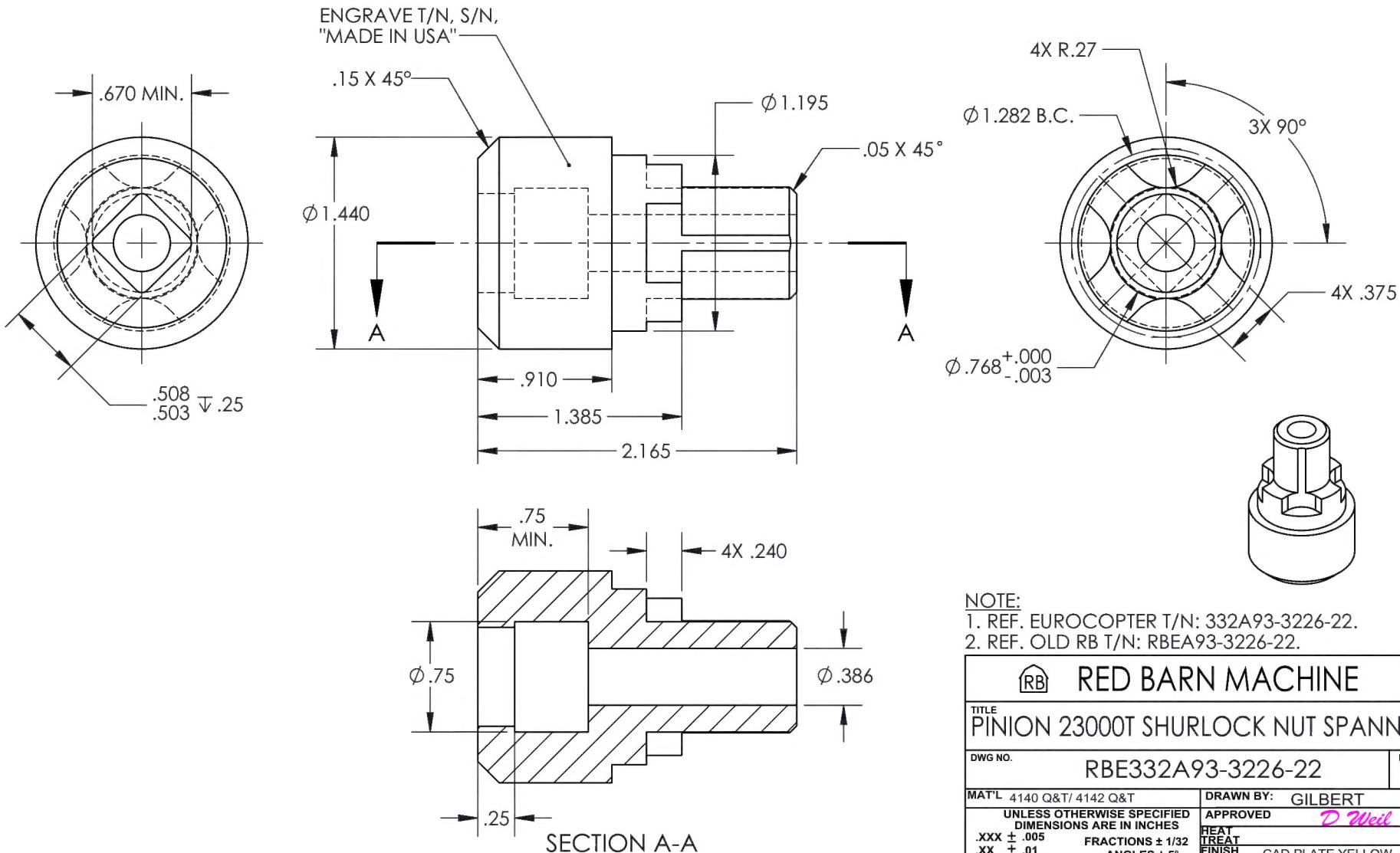


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1	15-0013	CH'D INTERNAL RELIEVE DEPTH WAS 1.00 IS .75 AND CH'D DIAMETER WAS \varnothing .780 IS \varnothing .75. ADDED .670 MIN. DIMENSION TO THE SQUARE DRIVE. ADDED NOTE 1.			1/15/2015	RJC	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	SCALE	1:1	DATE	4/22/2011	SHEET 1 OF 1
			1	PINION		4140 Q&T/ 4142 Q&T		1					

 RED BARN MACHINE	
TITLE PINION 23000T SHURLOCK NUT SPANNER	
DWG NO. RBE332A93-3226-22	REV 1
MATL 4140 Q&T/ 4142 Q&T	DRAWN BY: GILBERT
APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL	
EUROCOPTER	